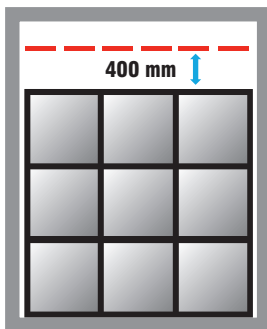


TOTALLY INTERNALLY FLANGED

TIF Tanks have been designed to suit applications where maximum water capacity is required but where tank room space is limited. TIF Tanks have the same benefits as any other sectional tank but allow our engineers to install from within the tank. As result, this allows for smaller spaced tank rooms or enclosures.



TIF Tanks are installed with the entire base and side flanges positioned on the interior of the tank, this enables a sectional tank to be located and installed in very tight spaces as there is no need to access the fixings from outside of the tank. Nevertheless, there does need to be sufficient space above the tank for the manway access, we would recommend 750mm.

A TIF tank can be installed as a practical liner to a Tank room, provided there is sufficient access to place the Tank panels in position. We require a minimum of 25mm clear space around the Tank. TIF tank design is highly flexible allowing the panels to be supplied in any height increment required by the customer.

The base structure for IFB Tanks must be to the following tolerances:

- **2mm in any square metre of the Tank**
- **Maximum beam deflection 1:500 of entire span**



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